



Dart Aerospace Ltd.
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RBE-350TDRS
Job Sheet 186036



Part No: RBE-350TDRS

Job Qty: 16 ea

Part Name: Tail Rotor Driveshaft Bearing Run-Out Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE-350TDRS Rev 3 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	16 Ea		11/16/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	16 pcs		11/16/18	0.00	1.60	Small Fab-1		MLC/DAS
120	QC	16 pcs		11/16/18	0.00	0.00	QC5		38
130	Packaging	16 pcs		11/16/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	16 Ea		11/16/18	0.00	0.00	QC21		21 NOV 2 6 2018

Part Op Descriptions: 110 - Pick, bag and tag

9-89
GA097F

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
77 138A RBE-350TDRS-1	Dial Indicator	16 Ea (1 ea)	100-Start up Operation	10X 5118194 6X 51269 93
RBE-350TDRS-3	Magnetic Base & Attachments	16 Ea (1 ea)	100-Start up Operation	6X 5118194 10X 12699V 3082870

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBE-350TDRS-1	16	0	0
	RBE-350TDRS-3	16	10	0

Part Specifications

Specifications could not be found.



Container No: S129866



Part: RBE-350TDRS

Job No: 186036

Serial No/Batch: S129866

Revision: 3

Inspector:

Exp Date:

Instructions:

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Print 11/8/18 1:10 PM Dart.lajeunesse.marie

Date: 11/21/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

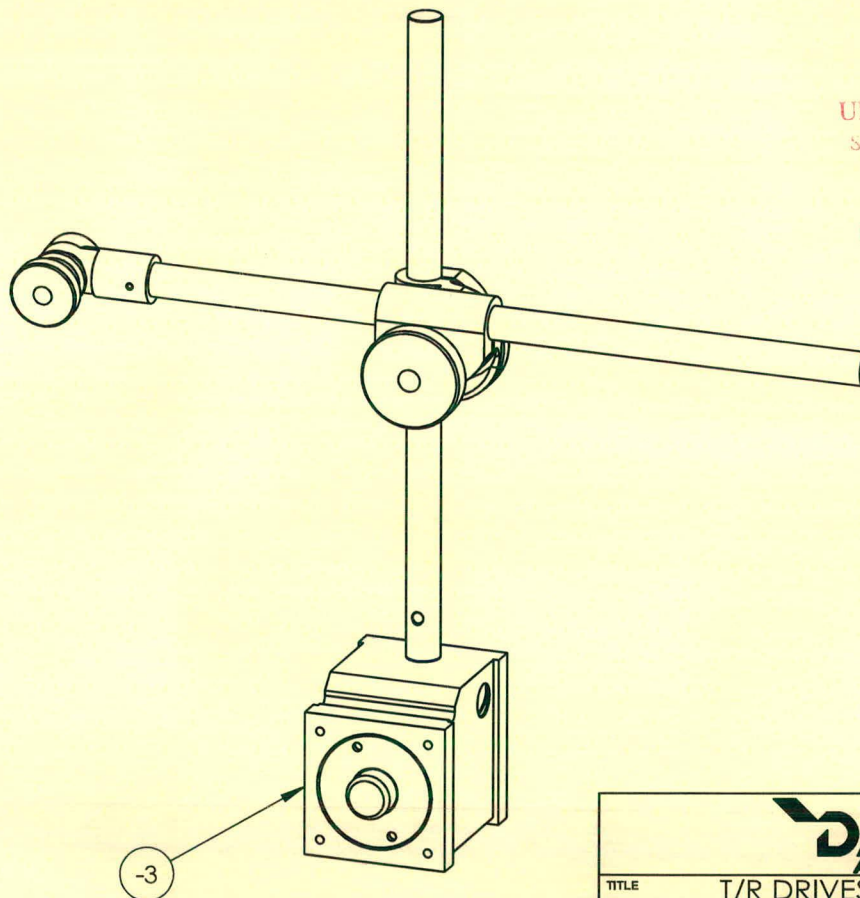
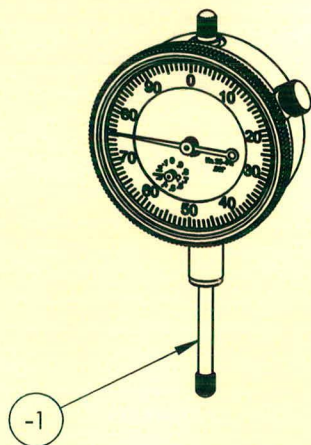
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS.	9/28/2009	WP	DW
2	15-0139	UPDATED TO NEW DRAFTING STANDARDS. CH'D -1 & -3 TO B/O.	6/15/2015	DPD	JAG
3	16-0146	-1 CH'D B/O REF WAS #SHA-ND1 IS #SHA-INDM1.	9/12/2016	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~186036~~ MJS
187108

DART AEROSPACE	
TITLE T/R DRIVESHAFT BEARING RUN OUT GAUGE	
DWG NO. RBE-350TDRS	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:2	DATE 9/21/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	DIAL INDICATOR		PAC WEST #SHA-INDM1	1
		B/O	-3	1	MAGNETIC BASE AND ATTACHMENTS		PAC WEST #SHA-MBF	1

